

Hi-MOLD750/5A

HYUNDAI WIA Vertical Machining Center for Mold Machining



Technical Leader

The Vertical Machining Center Hi-MOLD750/5A designed by Hyundai WIA with years of expertise and the latest technology, is made to meet the intense performance requirements of the mold industry.



5 axis mold processing Vertical Machining Center

Hi-MOLD750/5A

- Double column structure
- Highly accurate main spindle with ultra precise angular contact bearings
- High speed built-in main spindle(15,000rpm) for highest quality of molds
- Built-in 5-axis table fulfills various processing needs
- Hyundai WIA mold package for optimal processing of mold parts (Opt.)





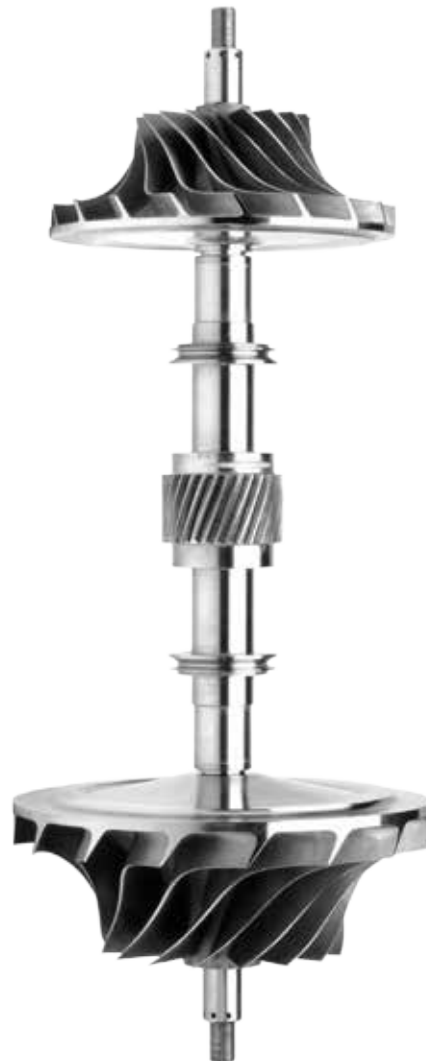


5-Axis Vertical Machining Center

Within the travel system, large linear roller guides provide superb acc/deceleration speed and reduce non-cutting time. And also, each axis' ball screw is linked with highly reliable Digital Servo Motor to enhance accuracy.

Hi-MOLD750/5A

Table Size	mm(in)	Ø630×500 (24.8"×19.7")
Max. Load Capacity	kg(lb)	500 (1,102)
Spindle Taper	-	HSK-A63
Spindle Speed	r/min	15,000
Spindle Output	kW(HP)	25/22 (33.5/29.5)
No. of Tools	EA	30
Travel(X/Y/Z)	mm(in)	650/765/510 (25.6"/30.1"/20")
Rapid Traverse Rate	m/min(ipm)	50/50/50 (1,969/1,969/1,969)

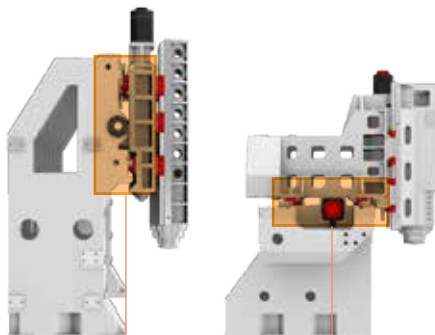


01

Hi-MOLD
750/5A

Basic Features

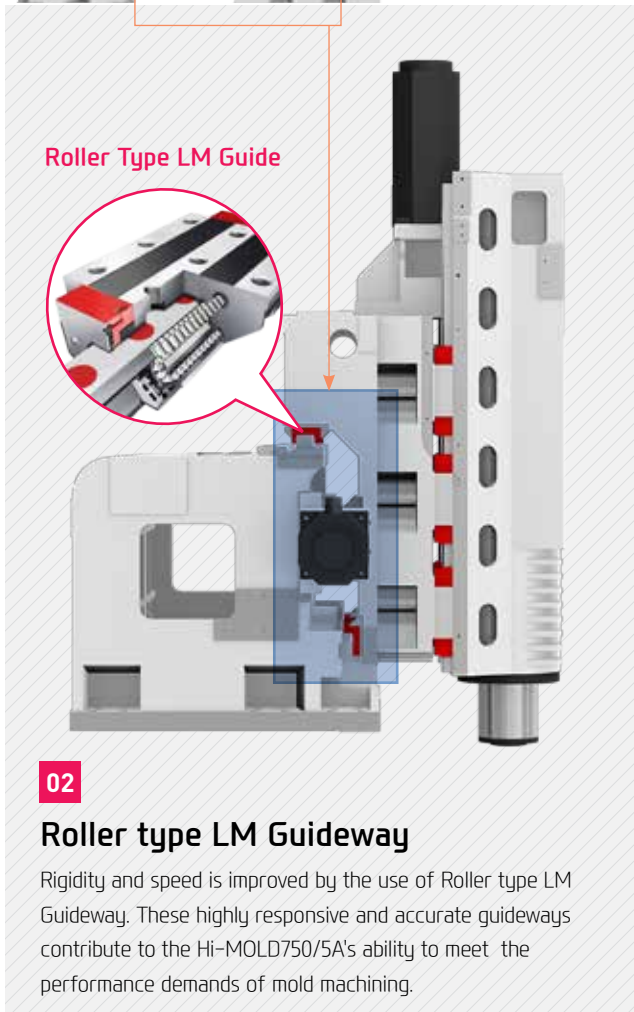
High Speed & Productivity
5-Axis Vertical Machining Center



01

Super rigid X-Axis Slideway

X-axis slideway is attached on the column's upper surface to minimize sag. Hyundai WIA's double column construction is a superior design for the machining of high quality products.



Roller Type LM Guide

02

Roller type LM Guideway

Rigidity and speed is improved by the use of Roller type LM Guideway. These highly responsive and accurate guideways contribute to the Hi-MOLD750/5A's ability to meet the performance demands of mold machining.

Built-in Spindle

A maximum spindle speed of 15,000rpm is possible due to the installation of ultra precision Angular Ball Bearings.

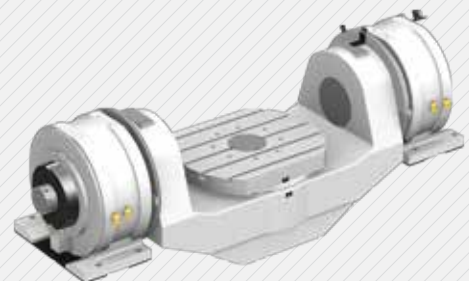
03



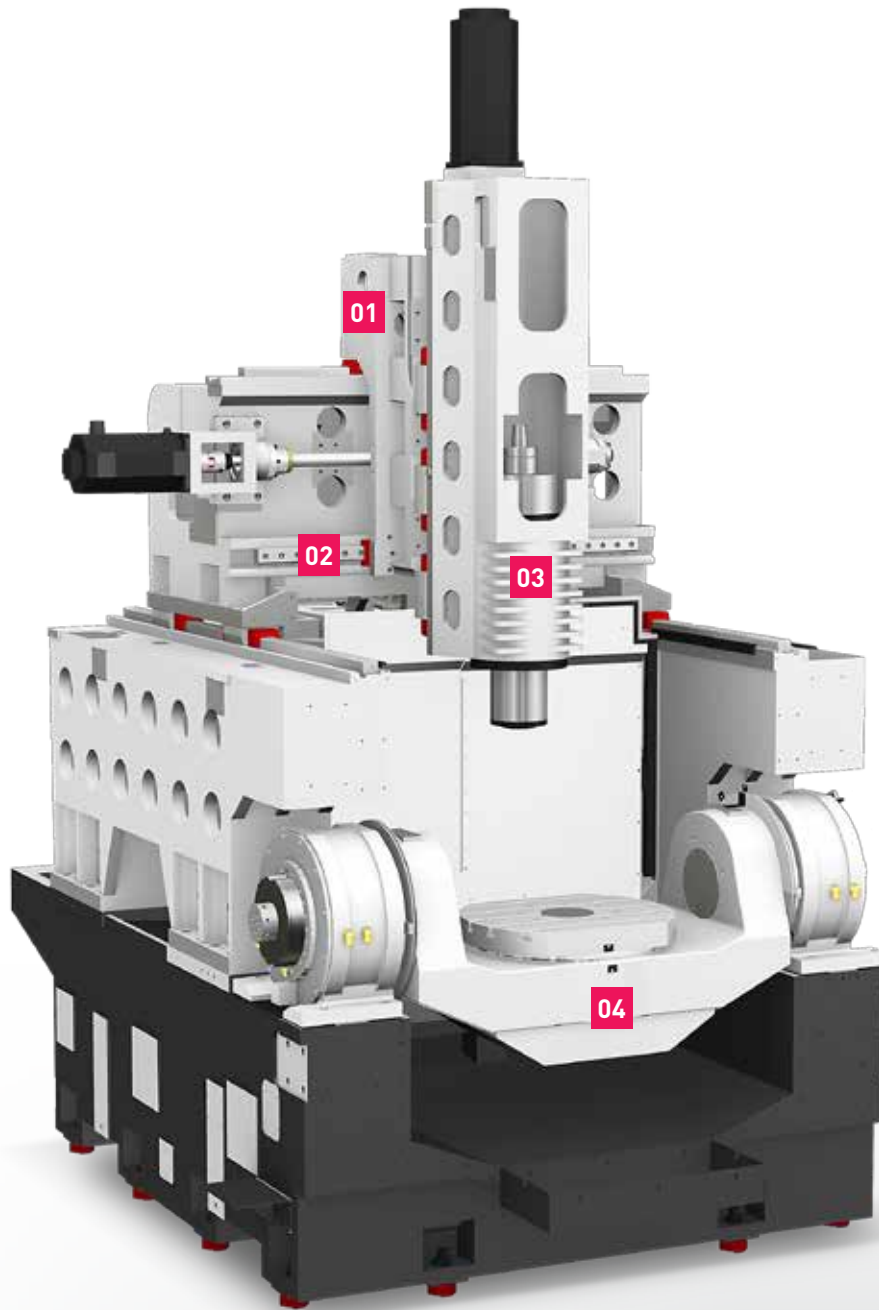
DDM Tilting Rotary Table

The Direct Drive Motor (DDM) provides superb productivity and quality of work compared to the previous gear drive method, increasing accuracy as well as speed.

04



Basic Structure



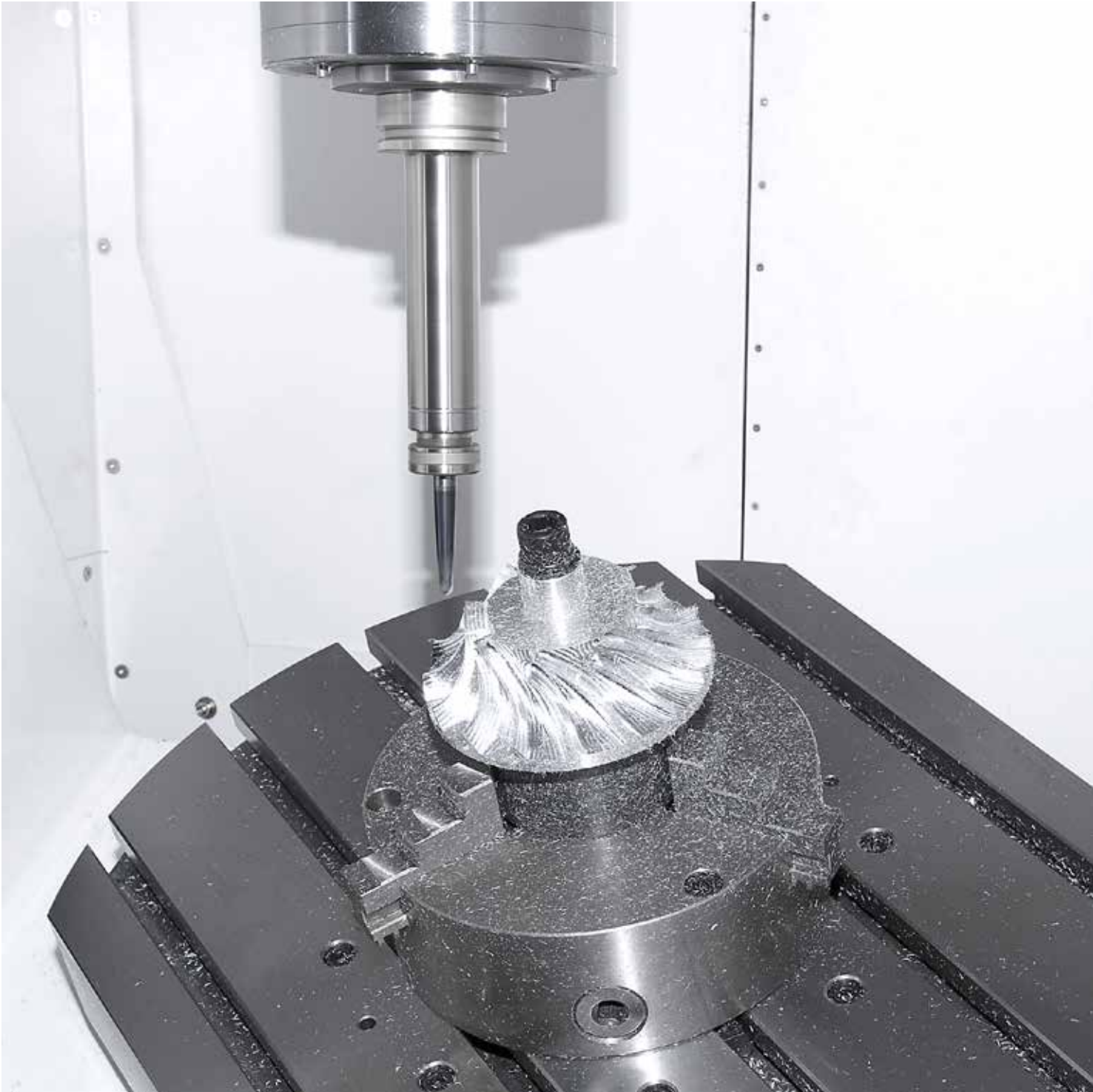
High Precision & High Speed Vertical Machining Center

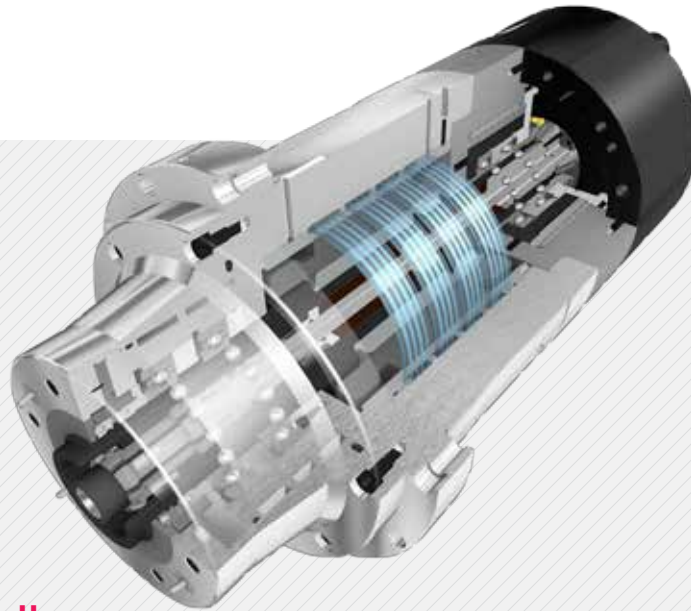
- ◎ **Rapid Traverse Rate** (X/Y/Z axis) : **50/50/50** m/min (**1,969/1,969/1,969** ipm)
(A/C axis) : **50/60** rpm
- ◎ **Travel** (X/Y/Z/A/C axis) : **650/765(+350 ATC)/510** mm (**25.6"/30.1"/20"**) /
+30°~-120°/360°

02
Hi-MOLD
750/5A

High Precision Spindle

Long Lasting High Accuracy & Excellent Performance
Vertical Machining Center





Built-in Spindle

The built-in spindle is designed to minimize vibration and heat, as well as deliver rapid acc/deceleration. Stable precision is maintained even under high speed and heavy duty operations.

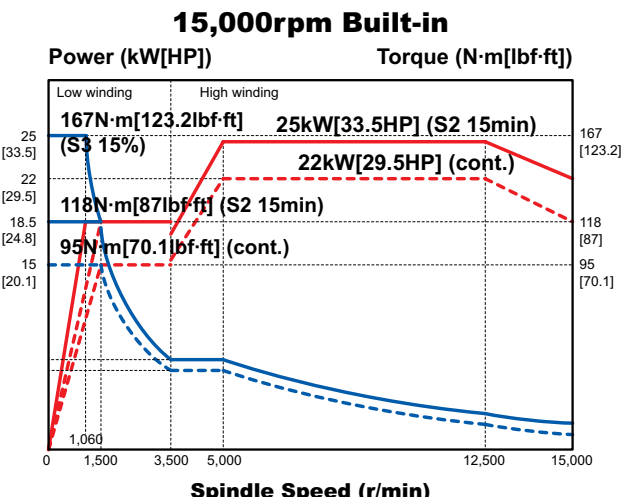
Spindle Cooling

The spindle cooling system minimizes thermal displacement which can happen during lengthy machining operations, and offers continued accuracy based on the thermal stability.

HSK Tool Holder (HSK-A63)

The HSK spindle offers the fastest material removal rates, highest accuracy and rigidity.

It guarantees stability at high speed which is excellent for mold machining.



Through Spindle Coolant **OPTION**

Through Spindle Coolant is exceedingly useful when drilling deep holes. It helps increase the lifetime of the tool, while decreasing cycle time.



20 bar / 30 bar
(290 psi / 435 psi)

03

Hi-MOLD
750/5A

Magazine & Table

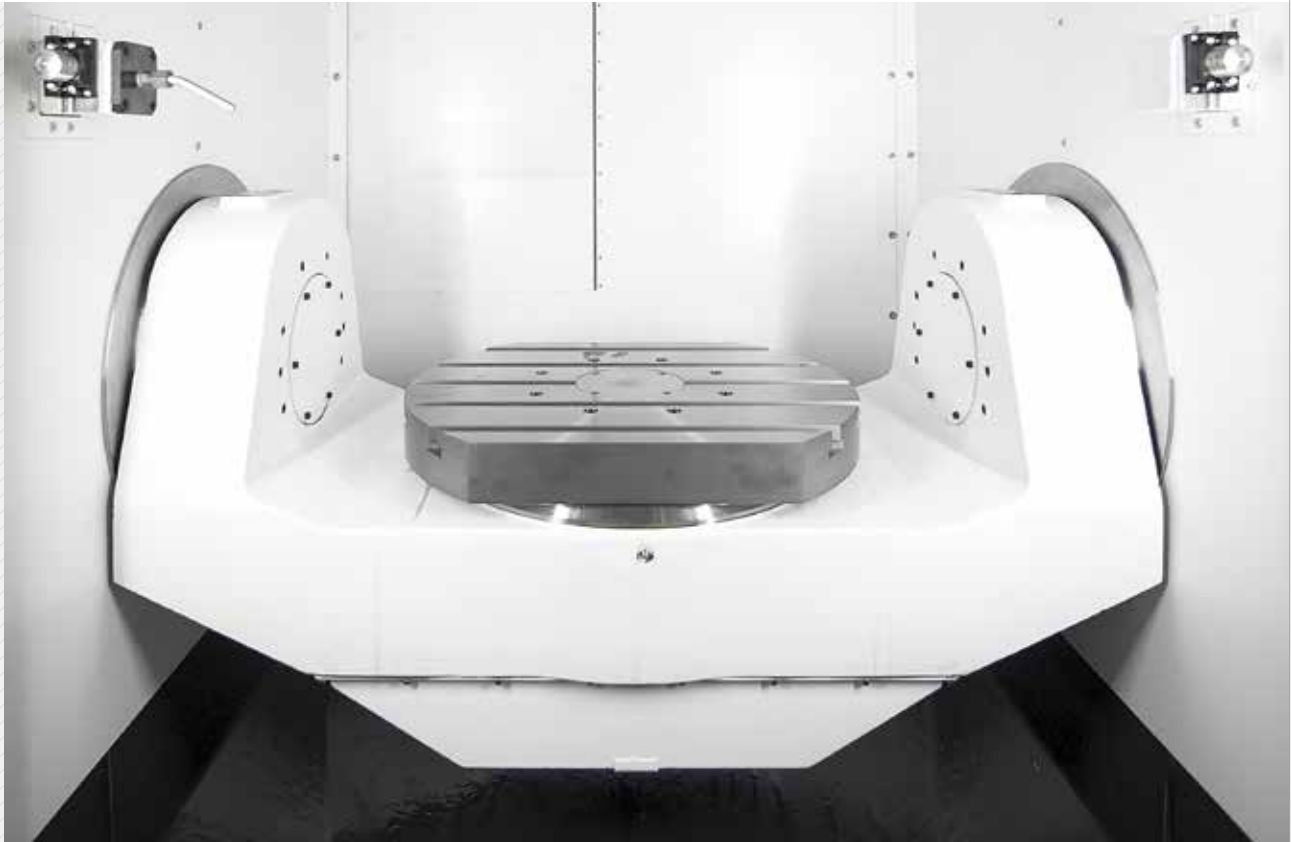
Long Lasting High Accuracy & Excellent Performance
Vertical Machining Center



Magazine & ATC

The tool magazine and machining area are completely separated by a shutter so that chip, coolant and dust particles can be blocked. This helps to maintain high precision and cleanliness. Also, the 30-pocket tool magazine is provided for increased machining flexibility and user convenience.

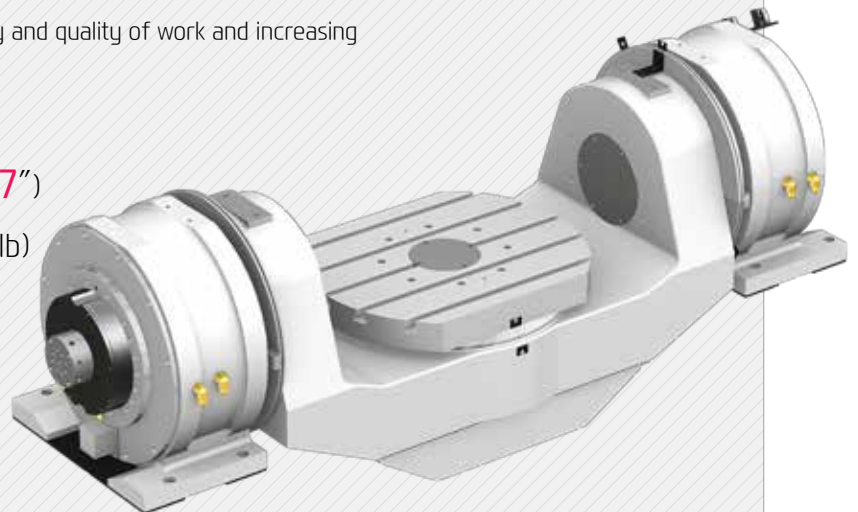
- ◉ Number of Tools : **30** EA
- ◉ Tool Change Time (T-T/C-C) : **1.2/5.4** sec
- ◉ Tool Shank : **HSK-A63**
- ◉ Max. Tool Length : **300** mm (**11.8**")
- ◉ Max. Tool Weight : **8** kg (**17.6** lb)
- ◉ Max. Tool Dia. (W.T/W.O) : **Ø90/Ø150** (**Ø3.5"/Ø5.9**")



Direct Drive Motor (DDM) Tilting Rotary Table

Direct drive motor DDM provides superb productivity and quality of work and increasing accuracy as well as speed.

- ◎ Size : $\varnothing 630 \times 500$ mm ($\varnothing 24.8'' \times 19.7''$)
- ◎ Max. Load Capacity : 500 kg (1,102 lb)
- ◎ Slope Angle : $+30^\circ \sim -120^\circ$
- ◎ Rotation Angle : 360°
- ◎ Min. Indexing Angle : 0.001°



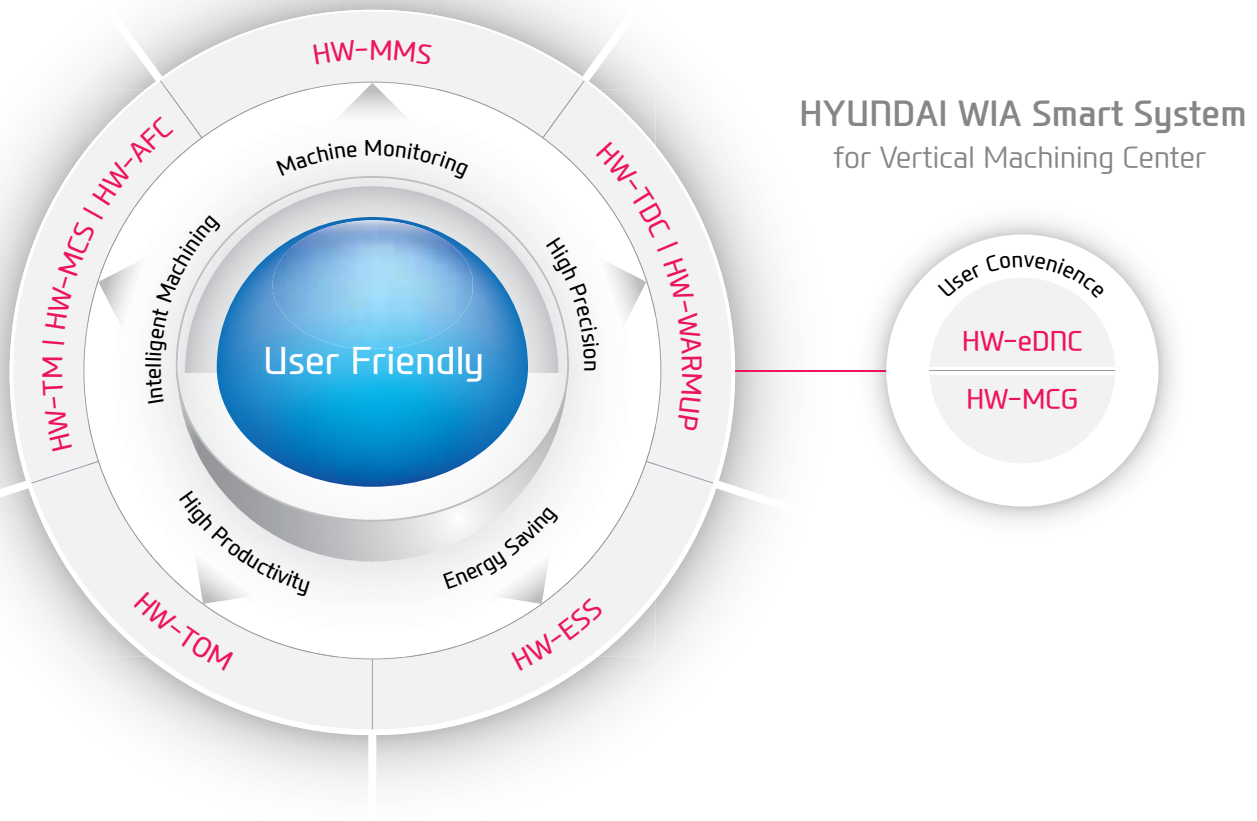
04

Hi-MOLD
750/5A

Smart System

Software for Smart Operating and Machining

Faster processing and enhanced accuracy in are possible through the **HYUNDAI WIA Smart System**. The user friendly software and equipment monitoring of the Smart System maximizes productivity.



Mold-related Software



HW-AFC
HYUNDAI WIA
Adaptive Feed Control

Software that controls the feed automatically to maintain a certain working load to extend tool life as well as productivity.



HW-MCS
HYUNDAI WIA
Machining Condition Selection

Software that automatically sets cutting and feeding parameters according to the machining types (speed, degree, quality)

Smart Factory HW-MMS (HYUNDAI WIA-Machine Monitoring System) **OPTION**

A brand new manufacturing machine by HYUNDAI WIA, HW-MMS is a unique software capable of monitoring the operation status of manufacturing machines in factories, a smart solution to improve manufacturing conditions of customers.



- 01 Real-time monitoring of machine operation status (Cloud)
- 02 History and statistics of machine operation (Cloud)
- 03 History and statistics of alarm occurrence (Cloud)
- 04 History and statistics of work count (Cloud)
- 05 Remote diagnosis (Remote)



HW-MCG
HYUNDAI WIA
Machine Guidance

Software that offers operation, maintenance, management monitoring and various user friendly features.



HW-TDC
HYUNDAI WIA Thermal
Displacement Compensation

Software that measures the changes in the external environment as well as heat emission during processing to help reduce thermal displacement.



HW-WARMUP
HYUNDAI WIA
WARMing Up

Warm-up software that measures main spindle halt and offers system warm-up time automatically.



HW-ESS
HYUNDAI WIA
Energy Saving System

An environmental friendly software that reduces the unnecessarily wasted standby power waiting for an operation.



HW-TOM
HYUNDAI WIA
Tool Offset Measurement

User friendly GUI software that indicates tool length, diameter, and damage (H/W excluded)



HW-TM
HYUNDAI WIA
Tool Monitoring

A tool monitoring software which analyzes the load of the spindle motor to determine and monitor possible damage of tools.

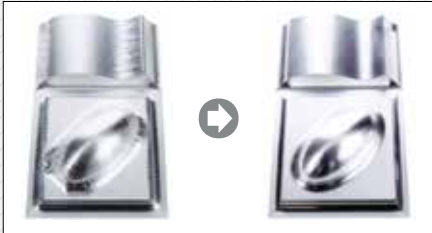
OPTION

05

Hi-MOLD
750/5A

Mold Package

Powerful Mold Package,
HYUNDAI-WIA Mold All in One



HWM ALL-IN-ONE

To enhance mold machining, the "HWM ALL-IN-ONE" is provided as a standard feature for Hi-MOLD 750/5A.

This ensures accurate and high quality surface finishing and contouring.




Mold Package Specification

HWM ALL IN ONE		1 Package (FANUC)	2 Package (FANUC)	3 Package (FANUC)	4 Package (FANUC)
AICC II Package	200 block	●	●		
	600 block			●	
	1,000 block				●
S/W : HW-MCS, HW-AFC		●	●	●	●
Auto Power Off		●	●	●	●
Spindle Heat Distortion Compensation Device (8 Channels)		●	●	●	●
Cutting Air Blow		●	●	●	●
Auto Tool Measuring Device		●	●	●	●
Data Server 1GB			●	●	●

1 Package : Standard 2, 3, 4 Package : Option

Mold Package



- ⦿ **High Speed Contouring Control (AICC II : 200 Block)**
 Recognizes NC Data prior to the current processing phase
- ⦿ **Optimal S/W (FANUC 31i-A Model)**
 HW-MCS (Selectable Process Conditions)
 HW-AFC (Adaptive Feed Control)
- ⦿ **Automatic Power Off Device**



- ⦿ **Main Spindle Cooling Device (8-channel)**
 Maintains temperature on the main spindle from thermal displacement. (heat sensor)



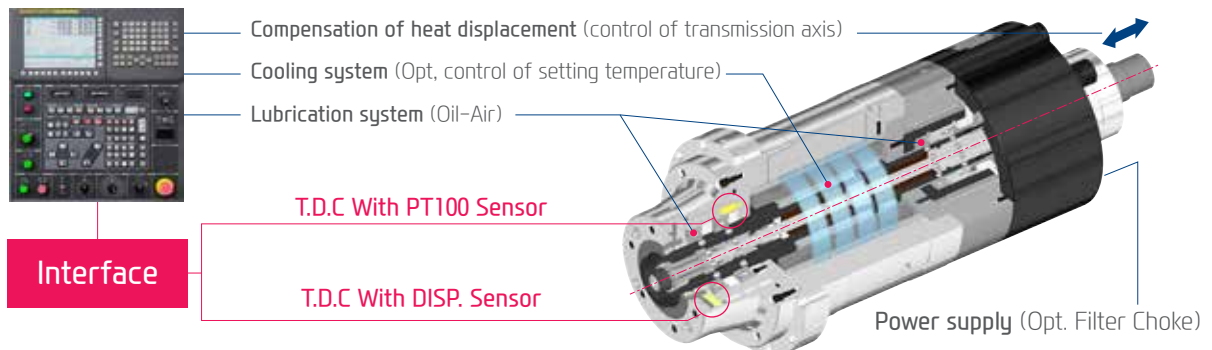
- ⦿ **Cutting Air Blow**
 Cutting air blow is provided for mold machining.



- ⦿ **Auto Tool Measuring Device**
 Detects and sets tool length, and attrition (Graphic User Interface included)

Thermal Displacement Compensation Device

Thermal displacement of the spindle is minimized by the use of cooling techniques. This provides high accuracy when machining at high speed.



n6

Hi-MOLD
750/5A

User Convenience

Various Devices for User Convenience



Measuring Device

Touch Sensor

Workpiece coordinate values can be set automatically using the optional spindle probe.



Precision Device

Linear Scale

Linear scales can be applied when highly accurate positioning is required.



Environment Device

Oil Skimmer

An oil skimmer can increase coolant and tool life by removing tramp oil contaminants.

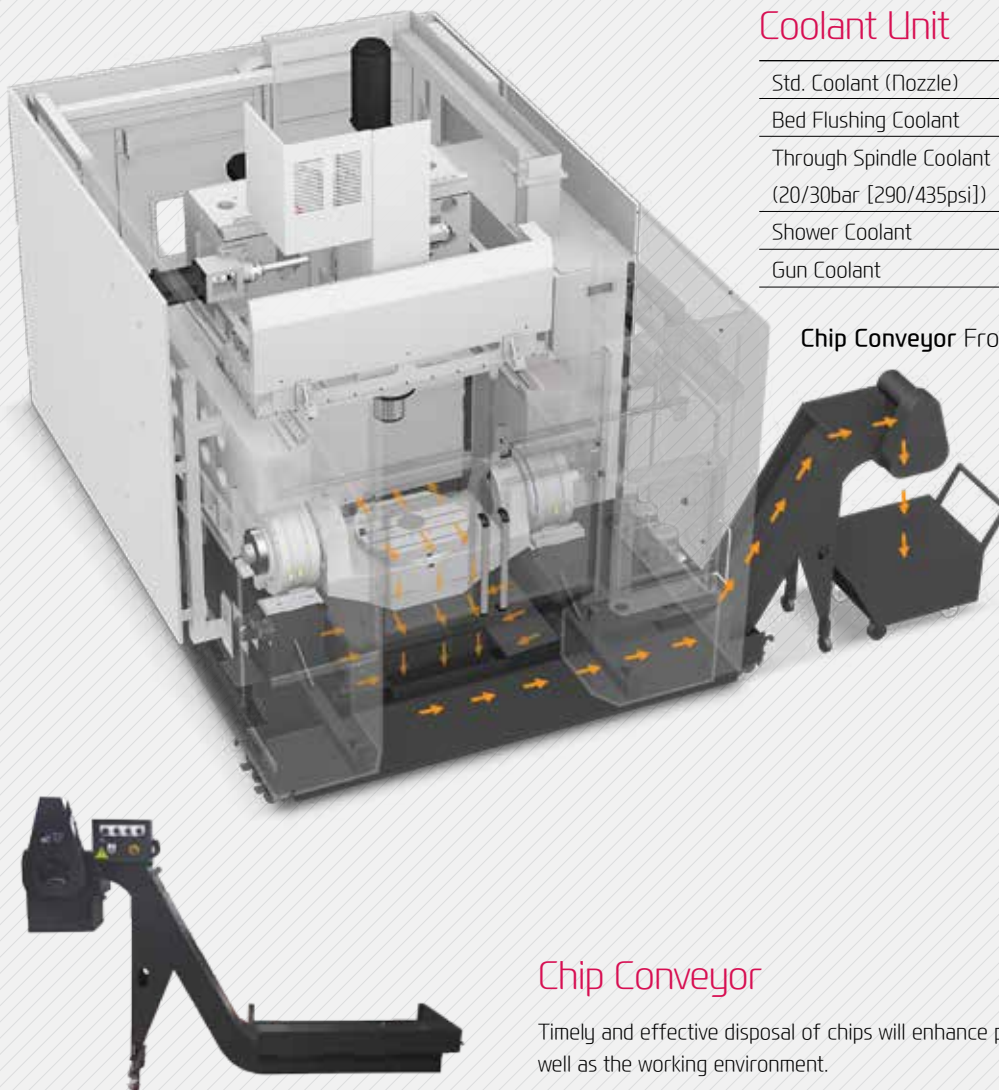
Mist Collector

Mist Collector reduces the amount of smoke and oil mist in the air. This helps build a safe and comfortable working environment and improve durability.



Optional

Chip Disposal Process



Coolant Unit

Std. Coolant (Nozzle)	Standard
Bed Flushing Coolant	Standard
Through Spindle Coolant (20/30bar [290/435psi])	Option
Shower Coolant	Option
Gun Coolant	Standard

Chip Conveyor Front (Right)

Chip Conveyor

Timely and effective disposal of chips will enhance productivity as well as the working environment.

- **Hinge Belt Type** : Highly efficient when disposing a lot of chips. Capable of handling stringy chips. **(Long Chip)**
- **Scraper Type** : Convenient for shortly cut chips.. **(Short Chip)**
- **Drum Filter Type** : Advantageous in precision, as the chips do not flow in to the coolant nozzle. **(AL Chip)**

SPECIFICATIONS

Standard & Optional

Spindle		HI-MOLD750/5A
15,000rpm (25/22kW [33.5/29.5HP])	Built-in	●
Spindle Cooling System		●
ATC		
ATC Extension	30	●
	40	☆
Tool Shank Type	HSK A63	●
	BT40	☆
U-Center	D'andrea	☆
	45°	☆
Pull Stud	60°	-
	90°	-
		-
Table & Column		
APC	Rotary Turn	-
Tap Type Table		☆
T-Slot Table		●
TC Rotary Table (Gear)		○
TC Rotary Table (DDM)		●
High Column		-
Coolant System		
Std. Coolant (Nozzle)		●
Bed Flushing Coolant		●
Through spindle coolant*	20bar (290 psi)	○
	30bar (435 psi), 20 ℓ (5.3 gal)	○
	70bar (1,015 psi), 15 ℓ (4 gal)	○
	70bar (1,015 psi), 30 ℓ (7.9 gal)	-
Top Cover (Thru coolant applied when necessary)		●
Shower Coolant		○
Gun Coolant		○
Side Oil Hole Coolant		-
Air Gun		●
Cutting Air Blow		●
Tool Measuring Air Blow (Only for TLM)		○
Air Blow for Automation		☆
Thru MQL Device (Without MQL)		☆
Coolant Chiller		☆
Power Coolant System (For Automation)		☆
Chip Disposal		
Coolant Tank	600 ℓ (158.5 gal)	●
Cabin Screw Chip Conveyor		-
Chip Conveyor (Hinge/Scraper)	Right (Right)	○
	Right (Rear)	-
Special Chip Conveyor (Drum Filter)		☆
Chip Wagon	Standard (180 ℓ [47.5 gal])	○
	Swing (200 ℓ [52.8 gal])	○
	Large Swing (290 ℓ [76.6 gal])	○
	Large Size (330 ℓ [87.2 gal])	○
	Customized	☆
S/W		
Machine guidance (HW-MCG)		●
Tool Monitoring (HW-TM)		○
DNC Software (HW-eDNC)		○
Spindle Heat Distortion Compensation (HW-TDC)		●
Spindle Warm up Function (HW-WARMUP)		●
Energy Saving System (HW-ESS)		●
Machine Monitoring System (HW-MMS)		○
Tool Offset Measurement (HW-TOM)		☆
Machining Condition Selection (HW-MCS)		●
Adaptive Feed Control (HW-AFC)		●
Conversational Program (HW-DPRO)		○ (3+2 Axis Support)

Through Spindle Coolant* : Please check the filter types with sales representative.
Specifications are subject to change without notice for improvement.

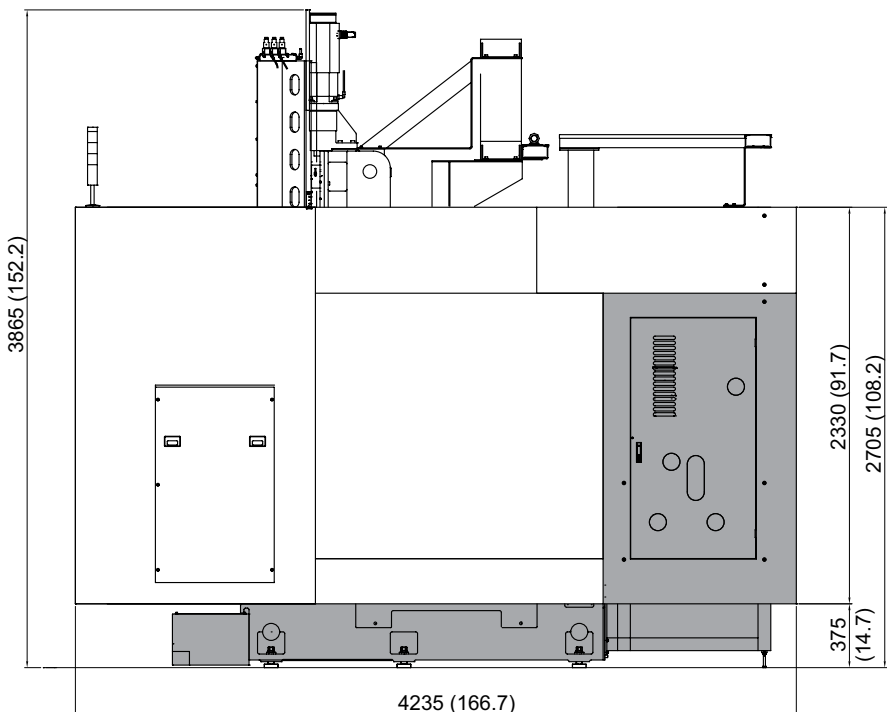
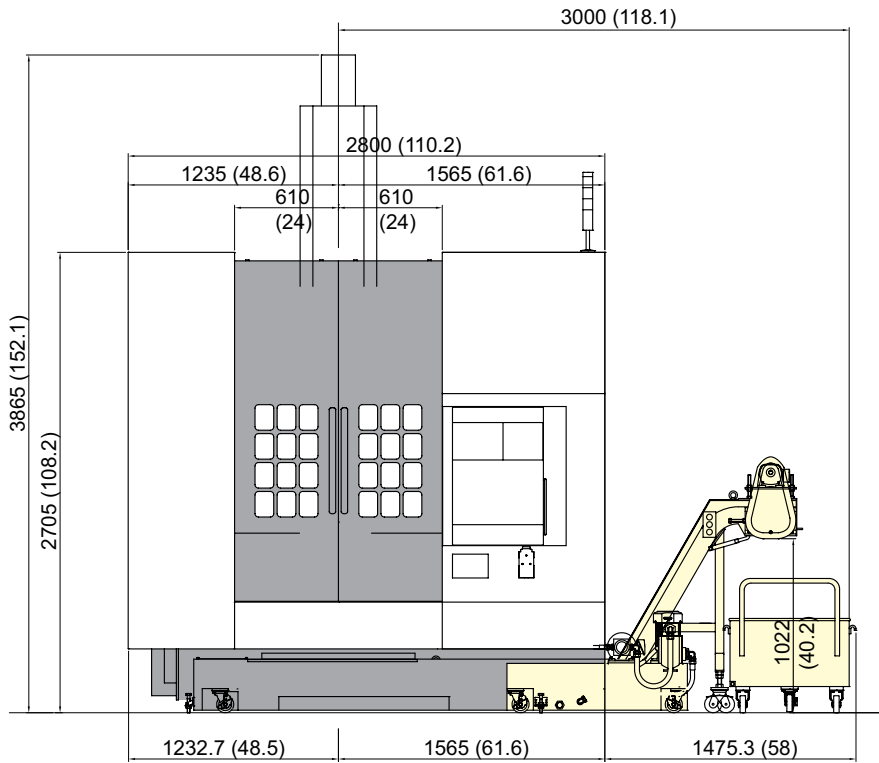
● : Standard ○ : Option ☆ : Prior Consultation - : Non Applicable

Electric Device		HI-MOLD750/5A
Call Light	1 Color : ●	●
Call Light	2 Color : ● ●	○
Call Light	3 Color : ● ● ●	○
Call Light & Buzzer	3 Color : ● ● ● B	○
Work Light		●
Electric Cabinet Light		○
Remote MPG		●
3 Axis MPG		○
Work Counter	Digital	○
Total Counter	Digital	○
Tool Counter	Digital	○
Multi Tool Counter	6 EA	○
	9 EA	○
Electric Circuit Breaker		○
AVR (Auto Voltage Regulator)		☆
Transformer	70kVA	○
Auto Power Off		●
Back up Module for Black out		●
Measuring Device		
Air Zero	TACO	☆
	SMC	☆
Work Measuring Device		○
TLM	Laser	●
Tool Broken Detective Device		☆
Linear Scale	X/Y/Z Axis	○
Rotary Scale	A/C Axis	●
Coolant Level Sensor (Only for Chip Conveyor, Bladder Type)		☆
Environment		
Air Conditioner (Air Major/Hanil/Daeyang)		○
Dehumidifier (Samik)		○
Oil Mist Collector (More/YHB/Youngpoong)		☆
Oil Skimmer (Only for Chip Conveyor)		○
MQL (Minimal Quantity Lubrication)		☆
Fixture & Automation		
Auto Door	Std.	○
	High Speed	○
Auto Shutter (Only for Automatic System)		-
Sub O/P		☆
External M Code 4ea		○
Automation Interface		☆
I/O Extension (In & Out)	16 Contact	○
	32 Contact	○
유압공급장치		
Std. Hyd. Unit	70bar (1,015 psi) / 60 ℓ (15.8 gal)	●
Center Type Hyd. Supply Unit	2X3(6port)	○
Hyd. Unit for Fixture	50bar (725psi)	☆
	70bar (1,015psi)	-
	100bar (1,450psi)	-
	Customized	☆
ETC		
Tool Box		●
Customized Color	Need for Munsel No.	☆
CAD&CAM Software		☆

SPECIFICATIONS

External Dimensions

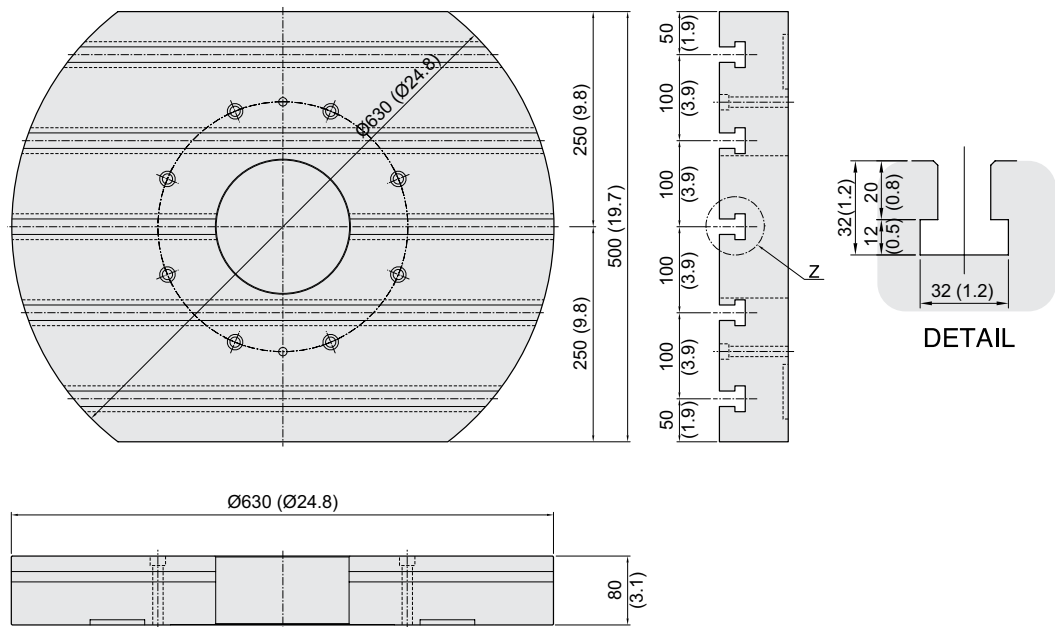
unit : mm(in)



SPECIFICATIONS

Table Dimensions

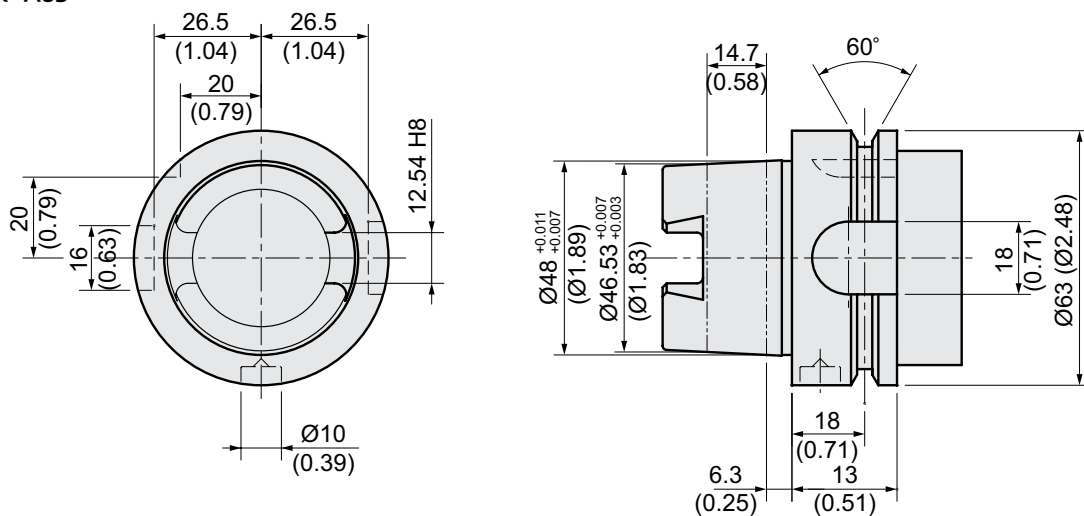
unit : mm(in)



Tool Shank

unit : mm(in)

HSK-A63



SPECIFICATIONS

Specifications

[] : Option

ITEM		Hi-MOLD750/5A		
TABLE	Table Size	mm(in)	Ø630x500 (Ø24.8"x19.7")	
	Maximum Load Capacity	kg(lb)	500 (1,102)	
	Table Change Time	sec	-	
	Change Method	-	-	
	Table Driving Method	-	-	
SPINDLE	Spindle Taper	-	HSK-A63	
	Spindle RPM	r/min	15,000	
	Spindle Power Output (Max./Cont.)	kw(HP)	25/22 (33.5/29.5)	
	Spindle Torque (Max./Cont.)	N·m(lbf·ft)	167/95 (123.2/70.1)	
	Spindle Driving Method	-	BUILT-IN	
FEED	Travel	X/Y/Z Axis	mm(in)	650(25.6")/765(30.1") (+350ATC)/510(20")
		A/C Axis	deg	150°(+30°~-120°)/360°
	Distance from Table Surface to SP	mm(in)	220~730 (8.7"~28.7")	
	Distance from Column to SP. center	mm(in)	-	
	Rapid Traverse Rate	X/Y/Z Axis	m/min(ipm)	50/50/50 (1,969/1,969/1,969)
		A/C Axis	m/min(ipm)	50/60 (1,969/2,362)
	Slide Type	-	ROLLER GUIDE	
ATC	Number of Tools	ea	30	
	Tool Shank	-	HSK-A63	
	Max. Tool Dia. (W/T Adjacent Tool)	mm(in)	Ø90/Ø150 (3.5"/5.9")	
	Max. Tool Length	mm(in)	300 (11.8")	
	Max. Tool Weight	kg(lb)	8 (17.6)	
	Tool Selection Method	-	Fixed Address	
	Tool Change Time	T-T	sec	1.2
C-C		sec	5.4	
TANK CAPACITY	Coolant Tank	ℓ (gal)	600 (158.5)	
	Lubricating Tank	ℓ (gal)	0.7 (0.2)	
	Hydraulic Tank	ℓ (gal)	60 (15.8)	
POWER SUPPLY	Air Consumption (0.5MPa)	ℓ /min	500	
	Electric Power Supply	KVA	63	
	Thickness of Power Cable	Sq	Over 50	
	Voltage	V/Hz	220/60 (200/50*)	
MACHINE	Floor Space (L×W)	mm(in)	2,797.7x4,235 (110.1"x166.7")	
	Height	mm(in)	3,865 (152.2")	
	Weight	kg(lb)	18,000 (39,683)	
PC	Controller	-	FANUC 31i-A5	

*) Using 50Hz voltage instead of 60Hz may lower the output of motors. (excluding servo motors and inverter motors)
Specifications are subject to change without notice for improvement.

CONTROLLER

FANUC 31i-A5

Axis control / Display unit		Sub / Spindle functions	
Controlled axis	5 axis (X, Y, Z, A, C)	Miscellaneous function	M4 digit
Simultaneous controllable axis	5 axis (X, Y, Z, A, C)	Spindle speed command	S5 digits, binary output
Least input increment	X, Y, Zaxis : 0.001 mm (0.0001") A, C axis : 0.001°	Spindle speed override	50% ~ 120% (10% Unit)
Least command increment	X, Y, Zaxis : 0.001 mm (0.0001") A, C axis : 0.001°	Spindle orientation	
Inch / Metric conversion	G20 / G21	Rigid tapping	
Interlock	Each axis / All axis	Tool functions / Tool compensation	
Machine lock	All axis	Tool function	Max. T8 digits
Stored stroke check I		Cutter compensation C	G40~G42
Mirror image		Tool length compensation	G43, G44, G49
Follow-up		Tool length measurement	Z axis INPUT C
Servo off		Tool offset pairs	64 pair
Backlash compensation	+/- 0~9999 pulse (rapid traverse & cutting feed)	Tool life management	
Position switch		Data input / Output & Editing functions	
Stored pitch error compensation		Input/output interface	RS232C, Memory card
LCD/MDI	10.4" color LCD	Embedded Ethernet	100 Mbps
Operation		Part program storage length	128 Kbyte (320m)
DNC operation by the memory card		Registered programs	250 ea
Program restart		Memory lock	
Program check function	Dry run, program check	Back ground editing	
Single block		Extended part program editing	Copy, move, change of NC program
Feed functions		Setting, display, diagnosis	
Manual jog feed	Rapid, Jog, handle	Self-diagnosis function	
Manual handle feed-rate	x1, x10, x100	History display	Alarm & operator message
Feedrate override	0~200% (10% Unit)	Run hour/Parts count display	
Jog feed	0~5,000mm/min (197ipm)	Actual cutting feedrate display	
Rapid traverse override	F1, F25%, F50%, F100%	Graphic display	
Override cancel		Spindle/Servo setting screen	
Rapid traverse bell-shaped acceleration/ deceleration		Multi-language display	Selection of 5 optional language
Auto corner override		Screen Saver	
Program input & Interpolation functions		Auto Data Backup	
Interpolation Function	Positioning/Linear/Circular (G00/G01/G02/G03)	Option	
Exact stop mode/Exact stop	G61 / G09	Additional work coordinate system	G54.1 P1~P48 (48 pair) G54.1 P1~P300 (300 pair)
Dwell	G04, 0~9999.9999 sec	Additional custom micro change	#100 ~ #199, #500 ~ #999
Helical interpolation		Work coordinate Command	G15, G16
Threading/synchronous feed		Work coordinate Interpolation	G12.1, G13.1
Manual reference point return		Helical interpolation	G07.1
Reference point return	G28	Single direction positioning	G60
Reference point return check	G27	Scaling	
2nd Reference point return	G30	Manual handle interrupt	
Program stop/end	M00, M01 / M02, M30	Additional optional Blockskip	9 ea
Optional block skip	1 ea	AI contour control(AICC) 1	200 Block/Select processing conditions/ Auto power off
Max. programmable dimensions	+/- 9999.9999" (+/- 8 digits)	AI contour control(AICC) 2	200 Block/Select processing conditions/ data server/Auto power off
Program number / Sequence number	04 / P8 digit	AI contour control(AICC) 3	600 Block/Select processing conditions/ data server/Auto power off
Absolute/incremental command	G90 / G91	AI contour control(AICC) 4	1000 Block/Select processing conditions/data server/Auto power off
Plane selection	G17, G18, G19	Tool offset number	200 pair
Work coordinate preset	G52~G59	Program registration number	Max. 1000 ea *(Note 1)
Manual absolute	"On" fixed	Part program storage length	256Kbyte (640m) ~ 2Mbyte (5120m)
Programmable data input	G10	Data server	1GB
Sub program call	10 Step	High speed ethernet	100 Mbps
Custom macro		Manual Guide i	Interactive automatic program
Circular interpolation	G02, G03	Dynamic graphic display	
Canned cycle	G73, G74, G76, G80 ~ G89	Tool load monitoring function	HWTM (Mounted)
Optional chamfering/corner R			
Skip function	G31		
Automatic coordinate system setting			
Coordinate system rotation	G68, G69		
Programmable mirror image	G50.1, G51.1		
Bidirectional pitch error compensation			
AI contour control(AICC) II	200 Block		

*Note 1) The program registration number may vary depending on the part program storage capacity.

Figures in inch are converted from metric values.

The FANUC controller specifications are subject to change based on the policy of company CNC supplying.

GLOBAL NETWORK



HEADQUARTER

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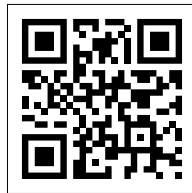
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